



**WE CAN ALSO  
HELP YOU  
WITH OTHER  
PRODUCTS  
AND  
SERVICES  
BESIDES  
BOILERS**

**In Europe since 1935**



## PRODUCTION SITES OF DANSTOKER GROUP







**Danstoker A/S**  
**Industrivej Nord 13**  
**7400 Herning, Denmark**  
**T: +45 99 28 71 00**  
**E: [info@danstoker.com](mailto:info@danstoker.com)**

- **Production** 10 000 m<sup>2</sup>
- **Ext. warehouse** 30 000 m<sup>2</sup>
- **Offices** 1 500 m<sup>2</sup>
- **Int. warehouse** 900 m<sup>2</sup>





### Danstoker Poland Sp. z o.o.

ul. Kolejowa 20  
27-400 Ostrowiec Św.

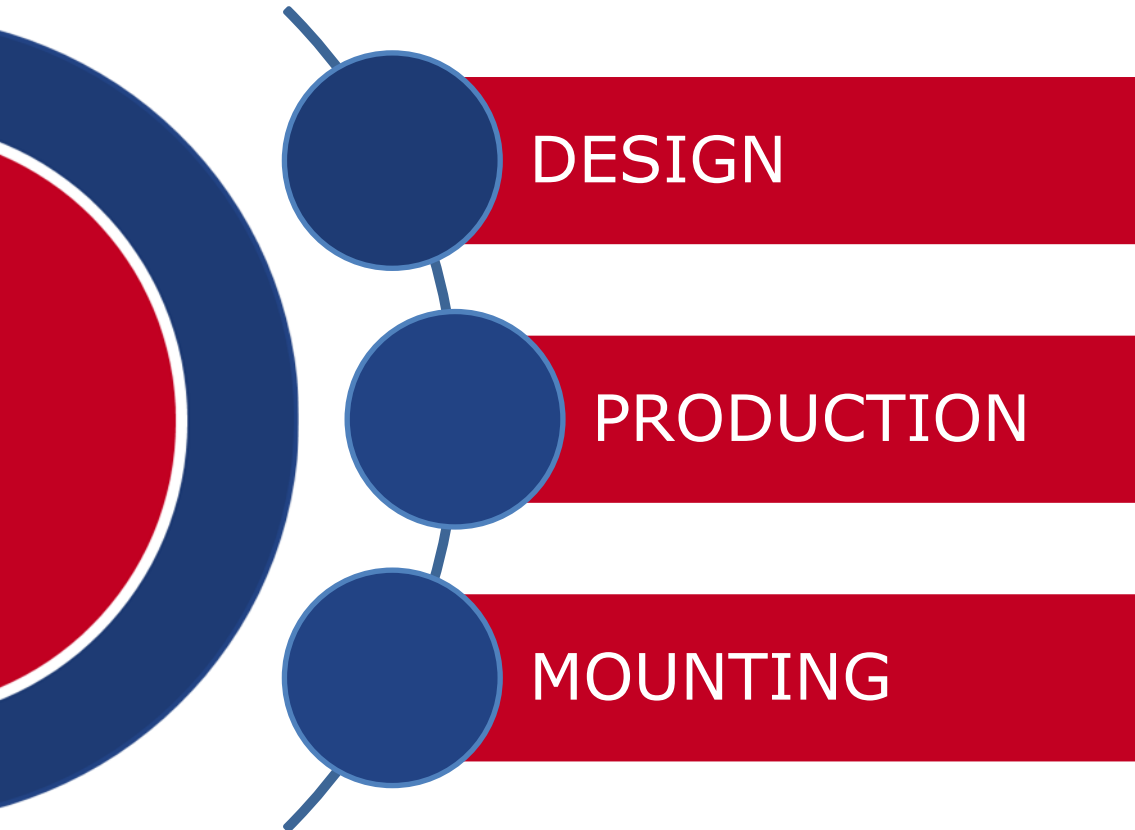
T: +48 41 246 00 41

E: [administracja@danstoker.pl](mailto:administracja@danstoker.pl)

- **Production** 7 500 m<sup>2</sup>
- **Ext. warehouse** 7 000 m<sup>2</sup>
- **Offices** 1 500 m<sup>2</sup>
- **Int. warehouse** 600 m<sup>2</sup>

**Total: 16 600 m<sup>2</sup>**





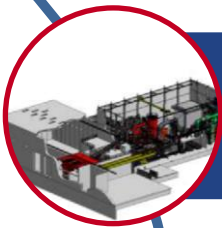
We work on the following software:

- **Autodesk Inventor**
- **Autodesk Vault**
- **AutoCad etc.**

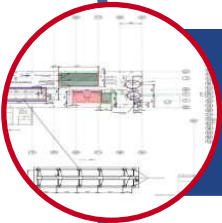
We offer custom design:

- **Pressure devices**
- **Water and steam pipelines**
- **Pressure tanks**
- **Constructions steel**
- **Critical steel structures, Oil/gas, Wind....**
- **Ducting**

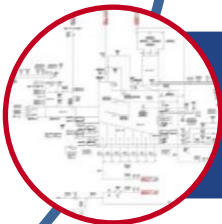
## **CUSTOMERS SERVICE – WITH US ALWAYS EASIER**



**Layout drawings and  
visualisation of complete  
plant**



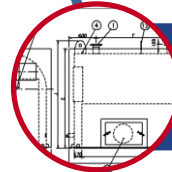
**Foundation drawings with  
guidelines for  
construction companies**



**Functional diagrams**



**Project documentation**



**Mounting documentation**

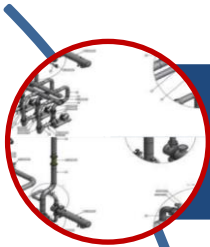


**Project management**

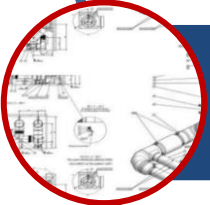


**Mounting supervision**

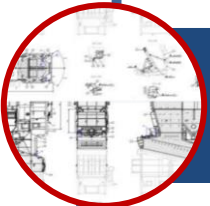
## DESIGN & CONSTRUCTION TEAM OF EXPERTS AT HAND



**Designing steam and water piping according to EN 13480**



**Designing air and flue gas ducts**



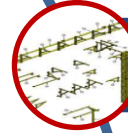
**Pressure devices according to PED 97/23/EC and PED 2014/68/UE. Thermal and flow calculations for boilers and heat exchangers.**



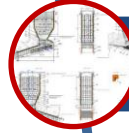
**Complicated mechanical devices**



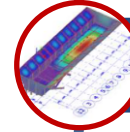
**Storage, distribution and transport systems for ash and solid fuel**



**Stairs and catwalks for service and maintenance**



**Concrete combustion chambers and refractory**



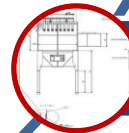
**Supporting structures according to Eurocodes**



**Pneumatic cleaning system for boilers and flue gas filters**



**Thermal insulation for installation and devices according to EN 12241**



**Flue gas cleaning system**



### Welding:

- Carbon and stainless steel structures
- Pressure devices
- Pipelines

### Production preparation:

**2D/3D Plasma cutting** – steel plates,  
**2D/3D Thermal cutting** – steel plates,  
**Band-saw cutting** – steel profiles, bars,  
**Guillotine cutting** – steel plates,  
**Press brake bending** – steel plates,  
**Rolling** – steel plates,  
**Bending** – pipes,  
**Milling, turning on lathe, drilling,**  
**Baking** – refractory bricks,  
**Beveling** – steel plates,  
**Sanding** – structures,  
**Painting** – structures,

A circular graphic with a blue outer ring and a red inner circle. The text 'World - class design and production' is written in white inside the red circle.

World - class  
design and  
production





## Workshop Poland and Denmark



**2x4 naves,  
length max. 98 m  
width max. 25 m**

### Overhead cranes (lifting capacity up to 60 tons)



### Painting hall/chambers



### Plasma cutters 3D CNC



Table size :  
3D 4200x24000  
Plate thickness:  
max 70mm

### Belt sander



### Lathe CNC DMG CXT





**Welding towers**



**Hight max:  
4000 mm**

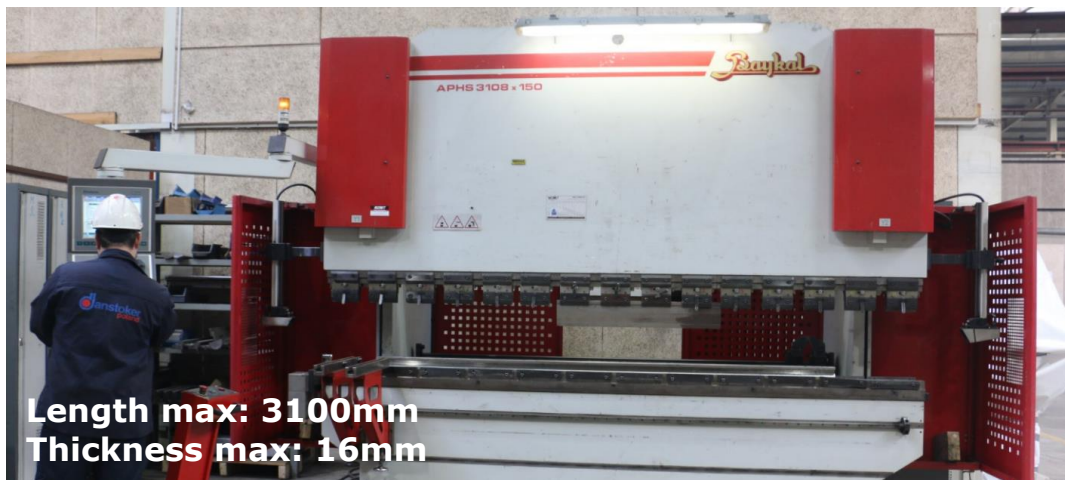
**Arm reach max:  
6000 mm**

**Band-saws for pipes and profiles**



**Pipe diameter max 400 mm  
Square profile max 400x400mm  
Rectangle profile max 400x600mm**

**Press brakes**



**Length max: 3100mm  
Thickness max: 16mm**



## Large and Medium size rollers

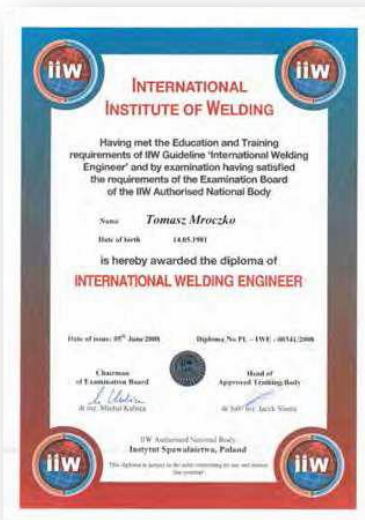


**Width: 3100mm Thickness max: 50 mm**



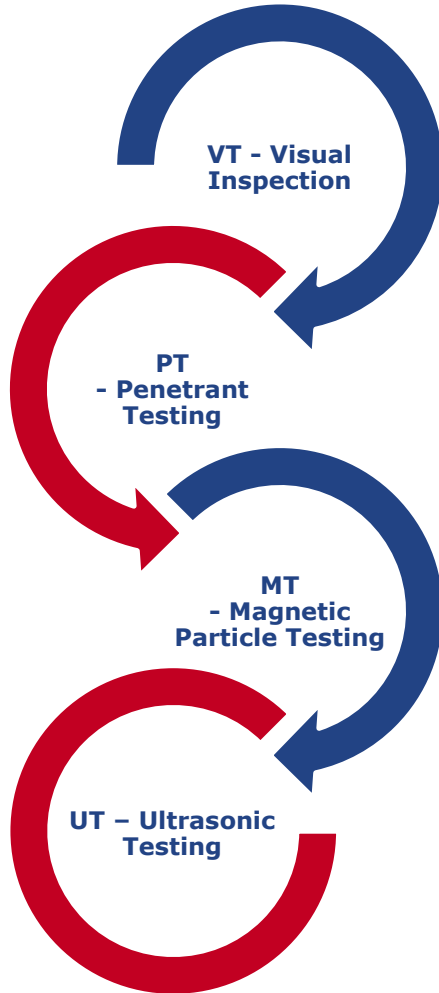
- ISO 9001
- ISO 14001
- ISO 3834-2
- EN 1090-1

- We offer more than 100 qualified welding procedures WPQR in accordance with EN 15614-1
- **All our welders are certified according to norm EN 9606-1.**





## Quality Inspectors at Danstoker hold the following certifications:





**Highest quality of welds:**

**EN 5817 class B**

World – class  
design and  
production

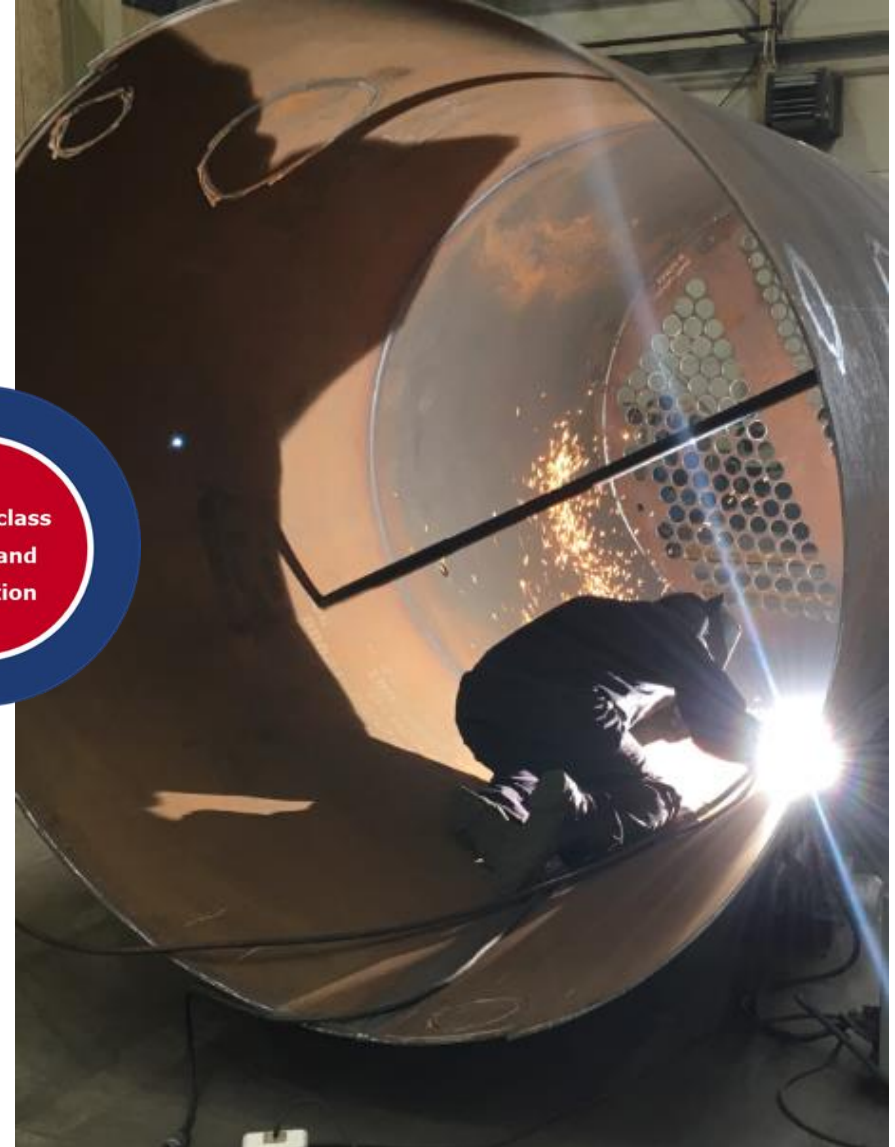




## WELDING PRESSURE TANKS ACCORDING TO EN 13480



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design and  
production







World – class  
design and  
production

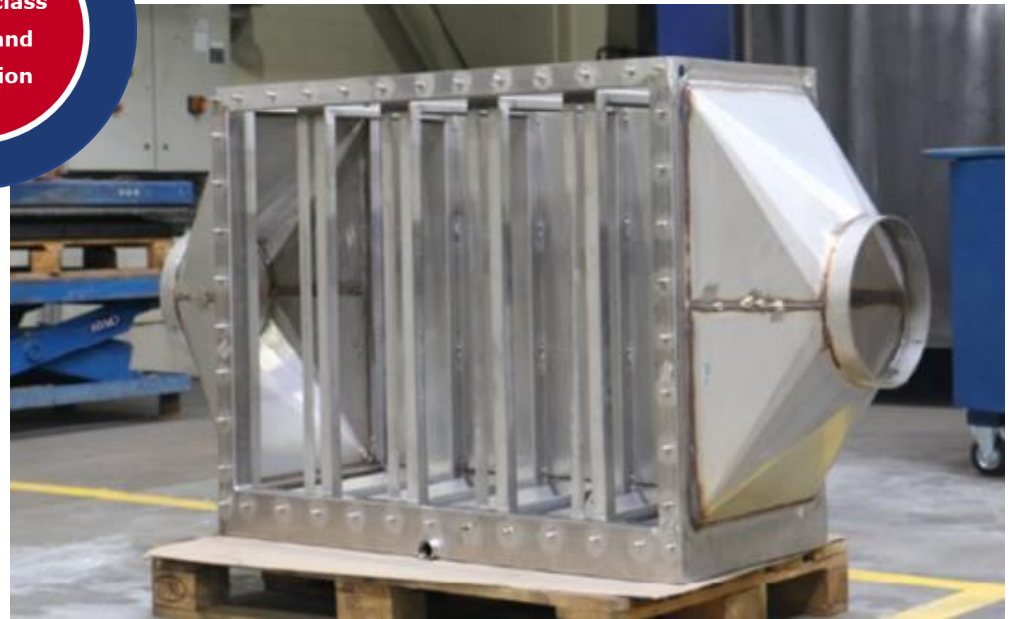
- **Shell & tube boilers  
according: EN 12953**



- Structures and heat exchangers made of stainless steel
- AISI 304, AISI 316



World – class  
design and  
production





# **DANSTOKER**

## **CUSTOMIZATION**

### **- ADDRESSING CLIENTS' NEEDS**

The specific needs of our clients are a constant priority of ours, which Danstoker is happy to accommodate, whether the job is one of minor adjustments of our standard boilers or of major design changes necessitated by the choice of fuel or the building layout.

